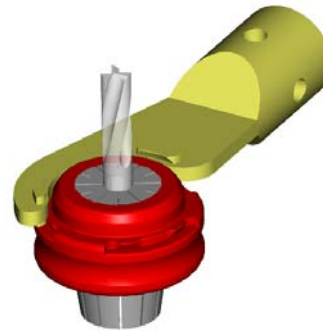


Torque specifications for Zeta safety clamping system

T-Tool USA

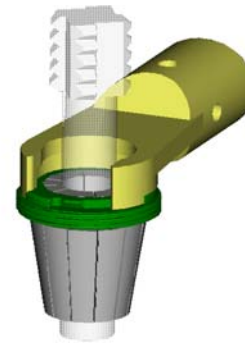
Torque specification for collet nut type ERST and ERSD

type	Nm	Ft/lbs
ERST / ERSD 16	60	44
ERST / ERSD 20	75	56
ERST / ERSD 25	100	74
ERST / ERSD 32	130	96
ERST / ERSD 40	150	110



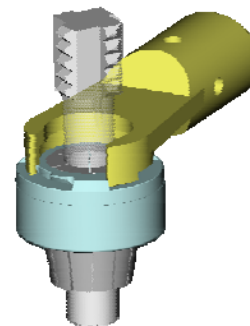
Torque specification for collet nut type ER and OZ/RDO

type	Nm	Ft/Lbs
ER 11	40	30
ER 16	60	44
ER 20	75	56
ER 25	100	74
ER 32	130	96
ER 40	150	110
ER 50	170	126
OZ 25	150	110



Torque specification collet nut type ERM- Zeta

type	Nm	Ft/Lbs
ERM 08	12	9
ERM 11	25	18
ERM 12	25	18
ER M16	40	30
ERM 20	55	40
ERM 25	60	44
ERM 32	70	50



Torque specification collet nut type Woodline

type	Nm	Ft/Lbs
ERSW32	130	69
ERSW40	150	110
OZW25	150	110
OZKW25	150	110
OZWC25	150	110

